



# AIMTILE HS

HEAVY DUTY HIGH STRENGTH WATER RESISTANT TILE ADHESIVE

## DESCRIPTION

AIMTILE HS is polymer modified cement based water resistant heavy duty tile adhesive for the thin or thick bed fixing of all types of tiles (including large sized tiles), such as ceramic wall and floor tiles, terrazzo, quarry, marbles, granite and sand stones.

## USES

Adhesion of the following Tile Types:

- ▶ Ceramic Tiles & Porcelain tile
- ▶ Floor tiles
- ▶ Terrazzo
- ▶ Quarry
- ▶ Marbles
- ▶ Sand stones
- ▶ Granite

## APPLICATION AREAS

- Interior and exterior bonding up to 15mm thick on floors of ceramic tiles of every type and size (single and double fired tiles, porcelain tiles, klinker, terracotta, etc.) on uneven substrates and renders, without having to level the flooring beforehand.
- Interior and exterior bonding of stone and agglomerate materials (provided that they are classified as stable and not irreversibly sensitive to moisture)
- Spot bonding of insulating material in interior such as expanded polystyrene rock and glass wool

## ADVANTAGES

- ▶ Thin or thick bed fixing
- ▶ Tile on tile applications on existing flooring
- ▶ Excellent adhesion to even on non-porous substrates
- ▶ Suitable for bonding on facades
- ▶ Waterproof – permanent immersion does not affect adhesion
- ▶ Can be used for external and internal purposes
- ▶ Excellent bonding even in damp conditions
- ▶ Excellent resistance to water and humidity
- ▶ Slump and slip resistance
- ▶ Easy and economical to use
- ▶ Excellent workability
- ▶ Low VOC emission
- ▶ Extended open time
- ▶ Deformable

## APPLICATION

### Coverage

Solid bed fixing: 3mm-6mm depth 5.5-11 kg/m<sup>2</sup>

Notch trowel: smooth surface 2kg/m<sup>2</sup>

### Instructions for use

Mix AIMTILE HS in a ratio of 6 to 7 liters of water per 25kgs bag and 4.5 to 5.5 for 20kgs Bag. Mix to a uniform lump-free consistency. Leave for approximately 5 minutes to allow the resins to completely dissolve. Moisten the support if necessary, but never the tiles. Mixing should be by a force action mixer. Hand mixing is recommended for small quantities only.

### Point to be noted:

The open curing time of tile adhesive at 30°C is approximately 30 minutes. Therefore care should be taken in preparing the mortar. Prepare only the surface, which can be tiled within this time. AIMTILE HS should not be used on painted or metal surface.

### Method of Application

Apply AIMTILE HS to a uniform thickness of 3mm to 6mm on the support to cover the slots on the back of the tiles, of an area of not more than 1m<sup>2</sup> at a time.

For horizontal applications a solid bed fixing is recommended as well as for heavy-duty vertical applications.

For other vertical applications, use a toothed spatula to comb horizontally to remove excess. The trowel should have 6mm notches at 25mm intervals center to center.

Apply the tiles, press it, and smooth out carefully so that the mortar is spread evenly. If the bonding is perfect, the tile will not slide. The joints can be filled with Mixgrout (available in gray, white or matching colors on request).

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## CONSUMPTION

Approximately 2kg/m<sup>2</sup> depending on the support. Clean the tools with water after use. Store in dry conditions and protect against wind and rain

## PACKING AND STORAGE

Shelf life: AIMTILE HS can be kept for 12 months in unopened packs.  
Packaging: 15, 20 & 25 KG Bags

## SAFETY

AIMTILE HS is formulated without any hazardous substances. However, as with all construction chemical products, it is important to exercise caution. When handling AIMTILE HS, it is recommended to wear protective clothing such as gloves and goggles. For maximum safety, wearing a long sleeve overall, safety shoes, and a face mask is also advised. After each use, reseal the containers and store the product according to the safety instructions on the label. In case of contact with the skin or eyes, immediately rinse with fresh water. If any of the product is accidentally swallowed, do not induce vomiting, but seek immediate medical assistance. For more detailed information, please consult the Material Safety Data Sheet (MSDS) provided.

## TECHNICAL SPECIFICATIONS

Aspect	Powder
Color	Grey
Density	1.7 gm / c.c. app
Flash Point	Not applicable
Std. conforms to	BS 5980, EN 12004
Tensile strength	(BS 6319): Part 7: 1985: 2.85N/mm <sup>2</sup>
Flexural strength	(BS 6319: Part 3: 1990): 4.5N/mm <sup>2</sup>
Adhesion strength	ASTM D4541:2001: >2.5 N/mm <sup>2</sup>
Pot life (hrs)	6
Adjustment time (min)	45-60
Open time (min)	>30
Grouting time on wall(hrs)	8 hours
Grouting time on floor( hrs)	24
Application temperature	+5 C° to +40C°
VOC Content in g/L	<1

The information given in this datasheet is based on both current development work and many years of field experience. Whilst every effort is made to ensure that the information is reliable, we cannot accept responsibility for any work carried out with our materials as we have no control over methods of application, site, conditions, etc.



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